

# LCA as an Innovation Tool

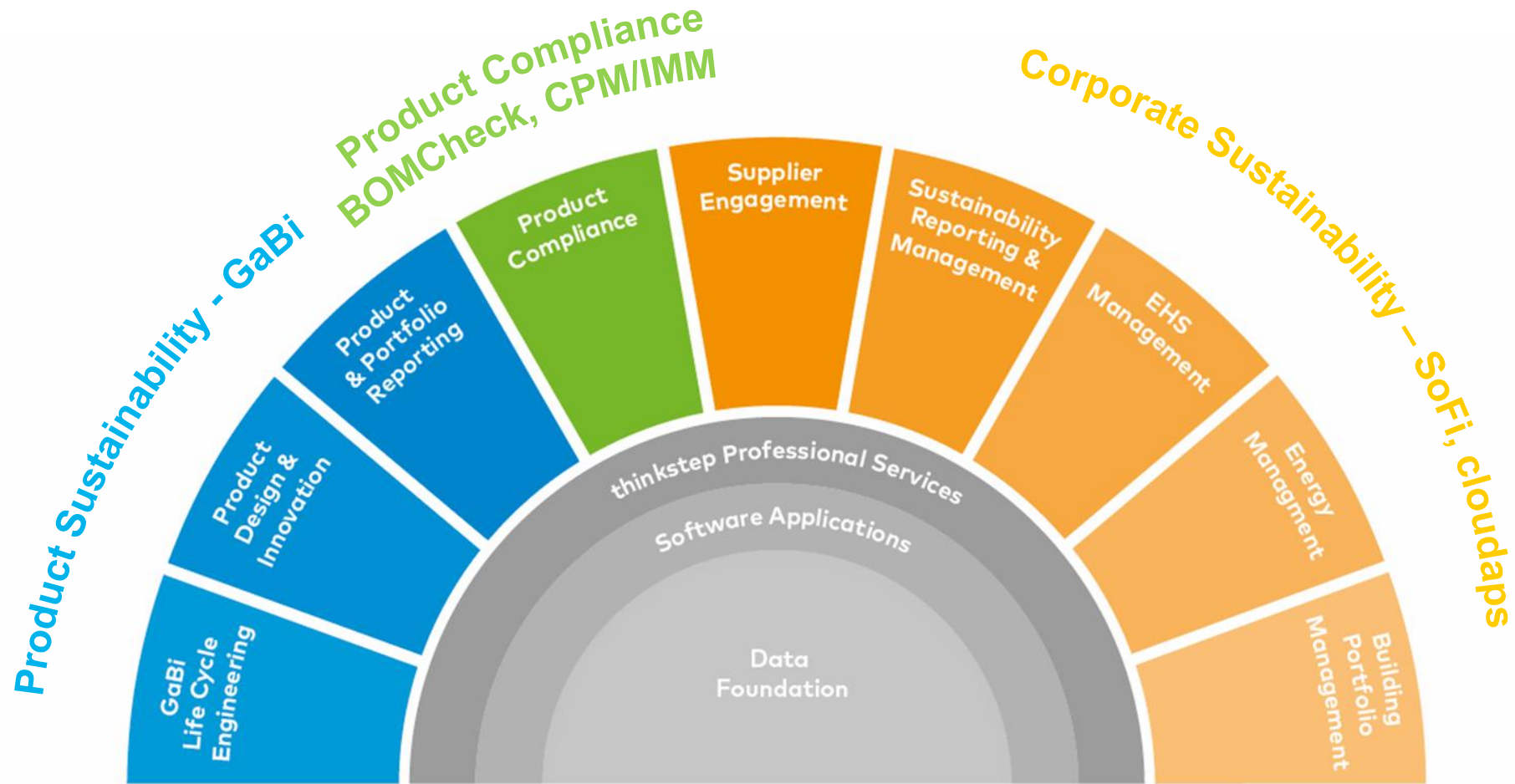
## GreenCo Summit, 2019

July 5, New Delhi, India

**Dr. Rajesh Kumar Singh**

Managing Director,  
thinkstep India and SEA

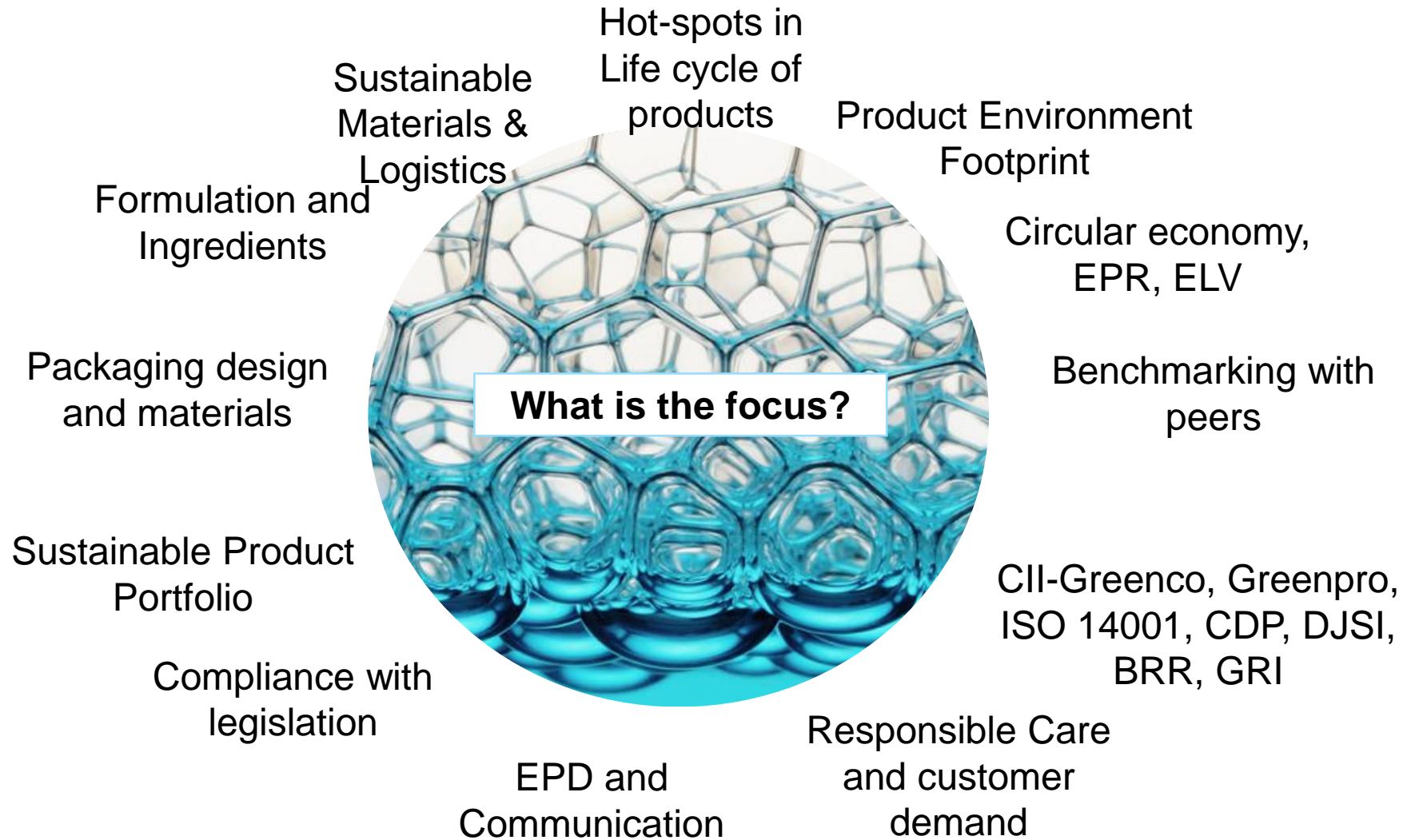
July 5, 2019



# India- Selective Customers



# Product Sustainability Drivers



# Case Study – M&M Limited – Auto Division

## LCA Approach for GreenCo

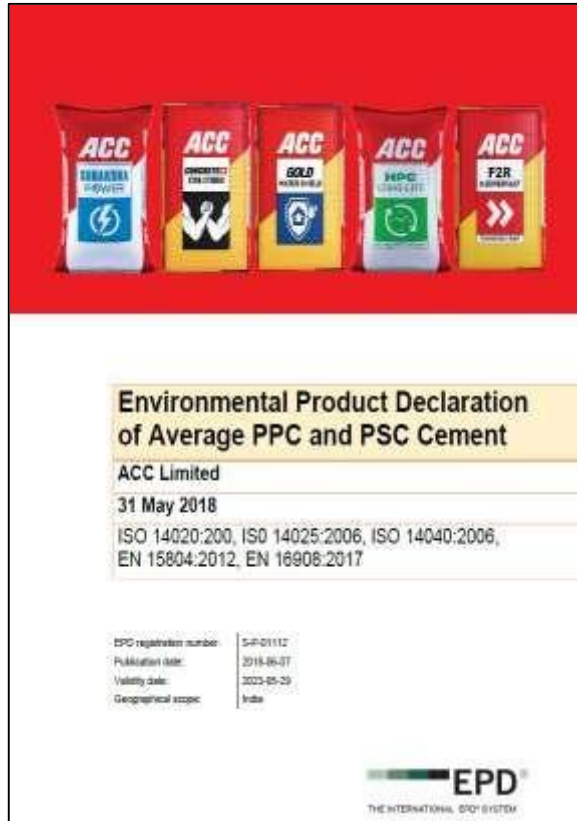


- Product bill of materials (BOM)
- Primary data collection- In-house manufacturing processes and utilities.
- Use phase data based test data
- ELV- Standard recycling norms based on material composition of the vehicle.
- Maintenance phase- Guidelines provided in user manual.
- LCA model was created using the GaBi DfX and GaBi professional Software for life cycle engineering, developed by Thinkstep AG.



# Case Study: ACC Limited (Cement)

## LCA for EPD of Cement and Concrete Products



Dr. Rajesh Singh (Managing Director, thinkstep India and SEA) presenting EPD and EPD Certificate to Mr. Rajiv Kumar (Head Marketing, ACC Limited)

**Cement Products:** Suraksha Power, Concrete+ Xtra Strong, Gold Water Shield, HPC Long Life, F2R Superfast, Total

**RMX Concrete Products:** Adhar, Bucketcrete, Colourcrete, Column 4, Coolcrete, Ecocrete, Feathercrete, Fibercrete, Flowcrete, Imprintcrete, Jetsetcrete, Neev, Supercoat, Supercrete, Suraksha, UTWT, Sustainocrete



THE INTERNATIONAL EPD® SYSTEM



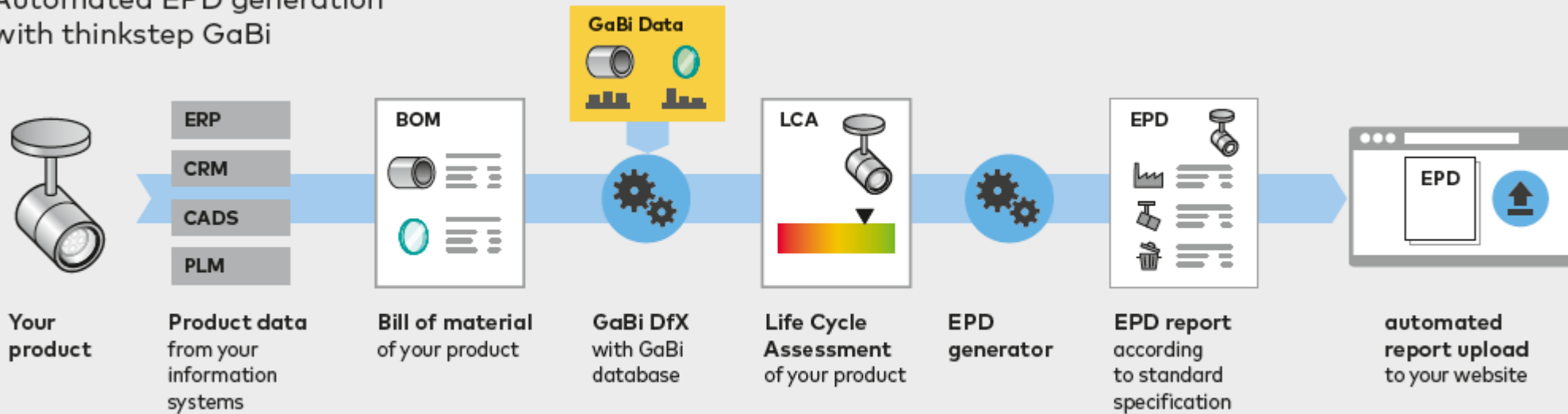
Asahi India Glass Ltd.



# Case Study: Zumtobel

## EPD Automation

Automated EPD generation  
with thinkstep GaBi



**“From the start, automation was the only possible solution”**

*Klaus Meyer-Pohl, Regulations Management und EPD  
Administration – Group Technology, Zumtobel Group*

**2.500+** p.a.

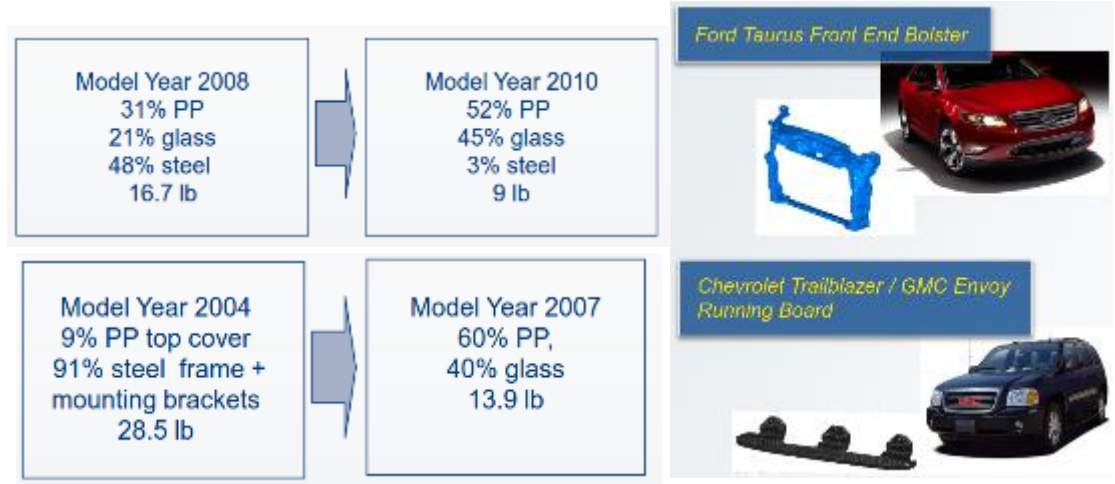


# Case Study: Across Various Industries

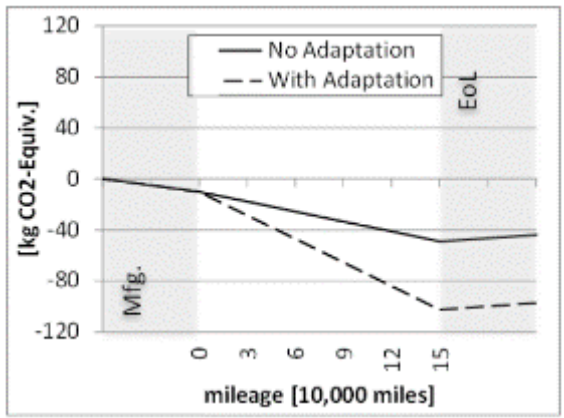
## Light Weighting by Material Substitution



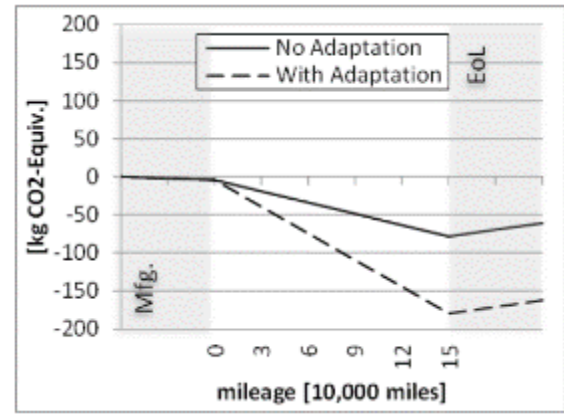
FRV (Without Adaptation): 0.16 l/100km/100kg  
 FRV (With Adaptation): 0.38 l/100km/100kg



Ford Taurus Bolster



GMC Envoy Running Board

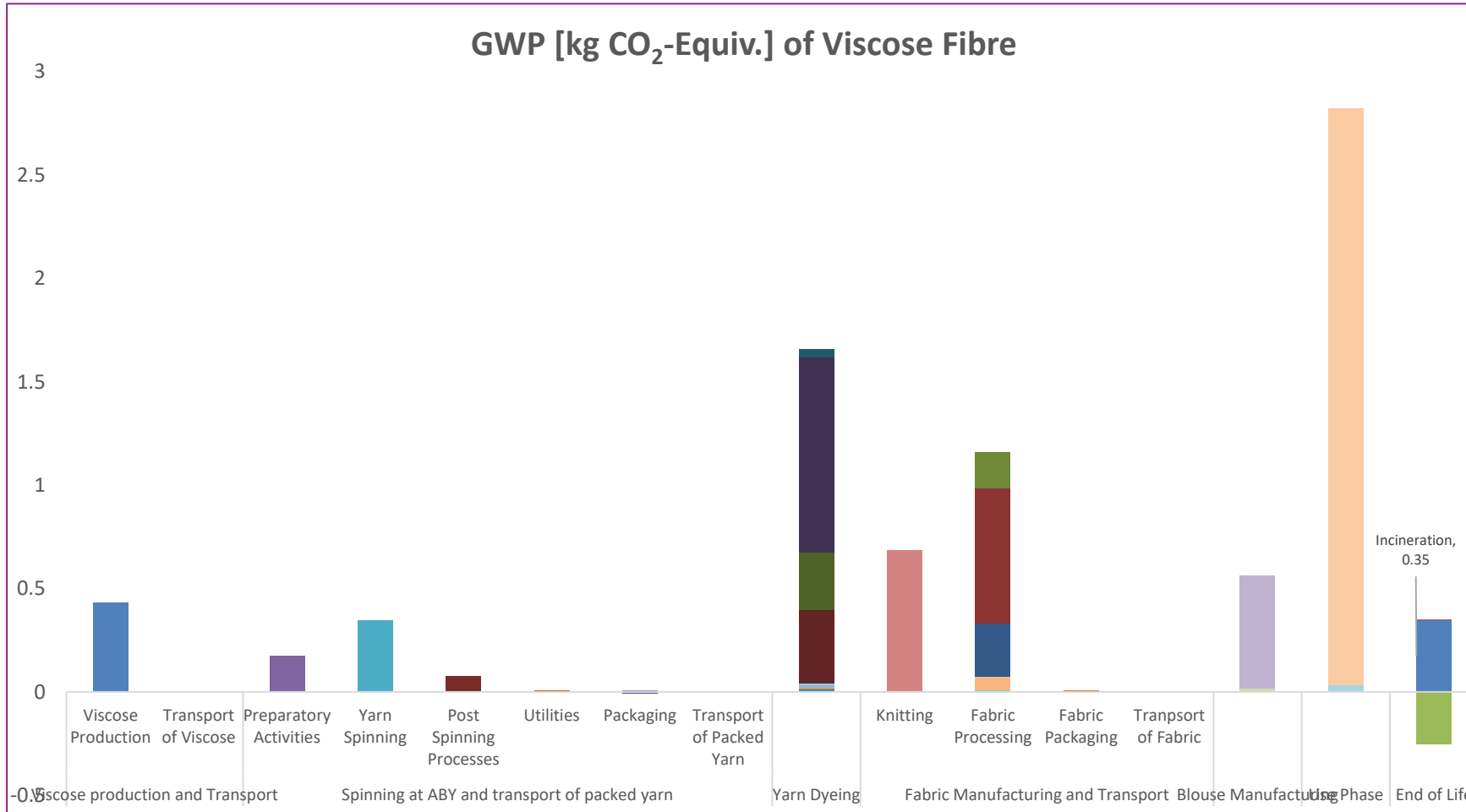


# Case Study: Birla Cellulose

## Higg Material Sustainability Indicator (MSI)



GWP [kg CO<sub>2</sub>-Equiv.] of Viscose Fibre



### Life Cycle Assessment of Viscose Fibre Product- 2018

For, Grasim Cellulosic Division, Vilayat, India

Study Conducted by: thinkstep Sustainability Solutions Pvt Limited, India  
October 2018



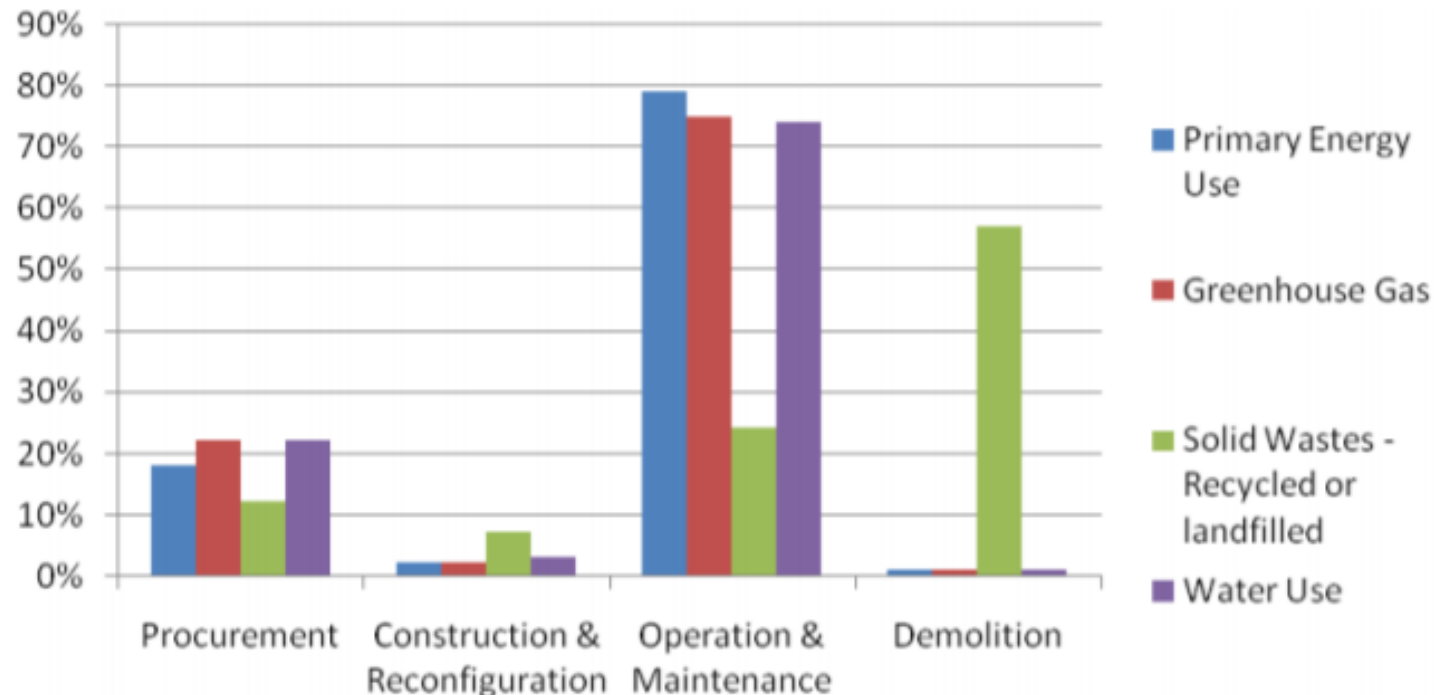
# Case Study: Multiple Projects

## Building LCA for LEED.v4



Six listed environmental impact categories with three of them, including global warming potential, demonstrating at minimum a 10 % reduction.

In addition to the 3 points, 1 extra point is awarded through the Innovation credit by displaying reduction in all six impact categories by 10 %



### Commitment for environment conscious design and reducing Toxicity

#### Components of DfE Policy:

- Increase use of recycled & renewable material
- Evaluation of raw material to improve recyclability and biodegradability
- Evaluation of water and energy pattern
- Reduce use of chemicals of concerns
- Design consideration to reduce environmental impact at end of life



# Case Study: Marico Limited Packaging Calculator

The screenshot displays the GaBi Envision software interface. At the top, the navigation bar includes 'GaBi Envision', 'REPORTS', 'ADMINISTRATION', and 'HELP'. The user's name 'Flora D'Souza' is visible in the top right. The main window shows a calculation titled 'GLO\_ Life Cycle of Packa...' with a status of 'finished'. Below the title, there are icons for refresh, save, print, view, settings, and delete. A sidebar on the left contains a tree view with 'Text Variables' and 'Scenarios'. The 'Scenarios' section is expanded to show a table with columns for 'Parameter', 'Baseline', and 'Alternative'. The table lists several parameters: 'General overview', 'Consumer packaging', 'Display packaging', 'Shipment packaging', 'Packaging & filling', and 'Product distribution'. On the right, a preview window shows a slide with the title 'GaBi Packaging Calculator - a thinkstep solution' and a photograph of a snail on a green leaf, with the 'thinkstep' logo at the bottom.

Calculation status: **finished**

- Text Variables
- Scenarios
  - Parameter
  - Baseline
  - Alternative
- General overview
- Consumer packaging
- Display packaging
- Shipment packaging
- Packaging & filling
- Product distribution

GaBi Packaging Calculator - a thinkstep solution  
thinkstep Packaging Calculator

thinkstep

With the use of Packaging Calculator, Marico now accesses the Environmental Impacts caused by the materials at every level of Packaging

# Case Study: Multiple Companies

## Scope 3 Assessment using LCA



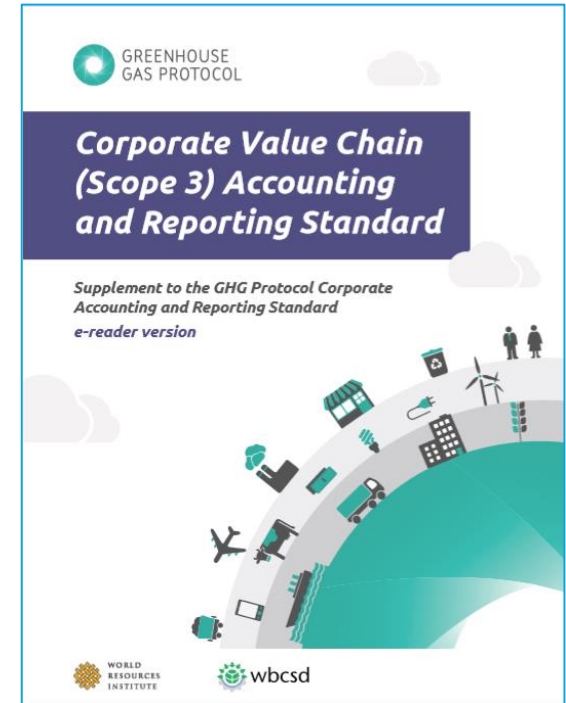
### Upstream or downstream

#### Upstream scope 3 emissions

#### Downstream scope 3 emissions

### Scope 3 category

1. Purchased goods and services
2. Capital goods
3. Fuel- and energy-related activities (not included in scope 1 or scope 2)
4. Upstream transportation and distribution
5. Waste generated in operations
6. Business travel
7. Employee commuting
8. Upstream leased assets
9. Downstream transportation and distribution
10. Processing of sold products
11. Use of sold products
12. End-of-life treatment of sold products
13. Downstream leased assets
14. Franchises
15. Investments

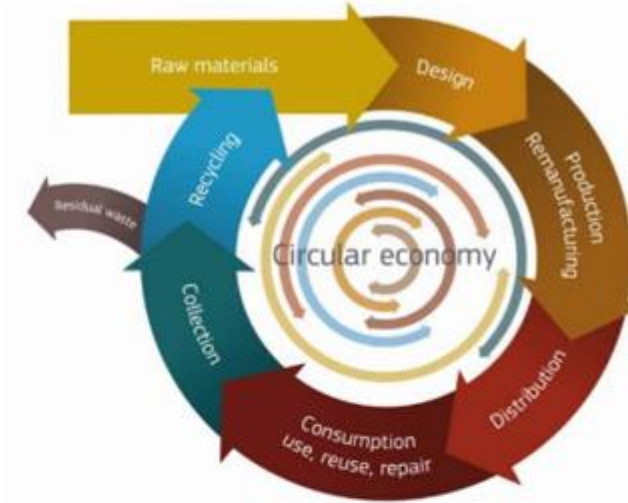
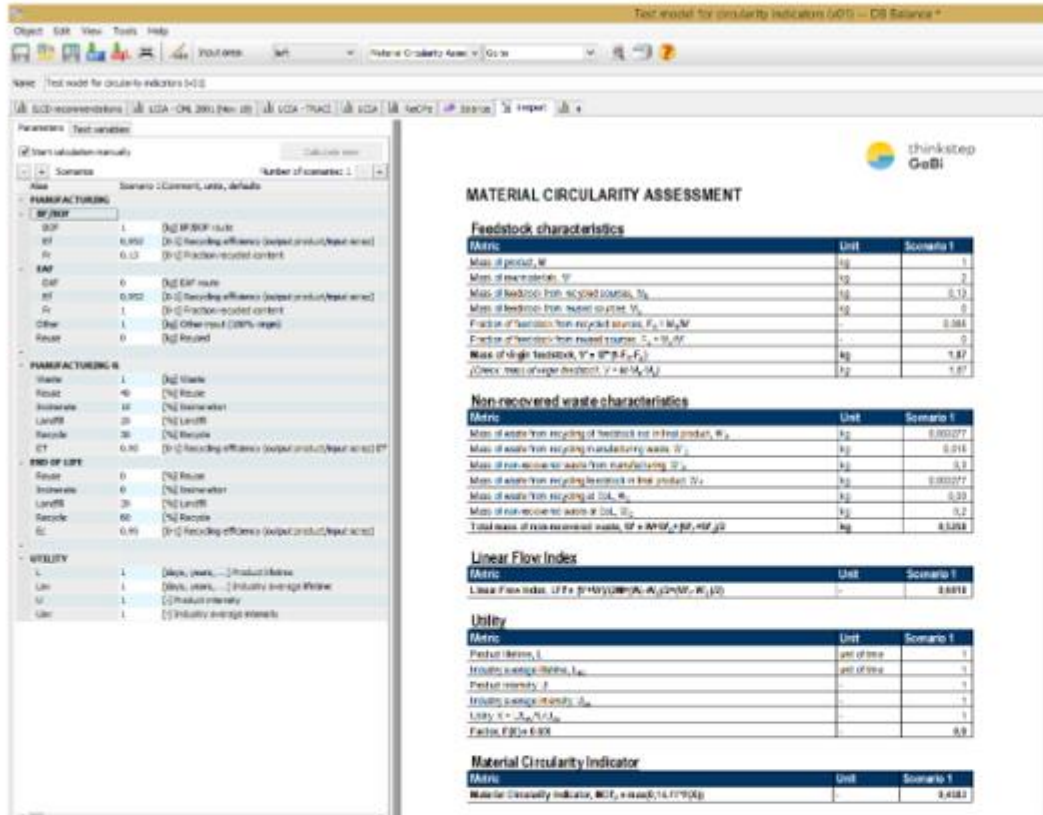


**Ambuja  
Cement**

**Mahindra  
SANYO**

**apollo**

# LCA for Circular Economy - Material Circularity Indicator



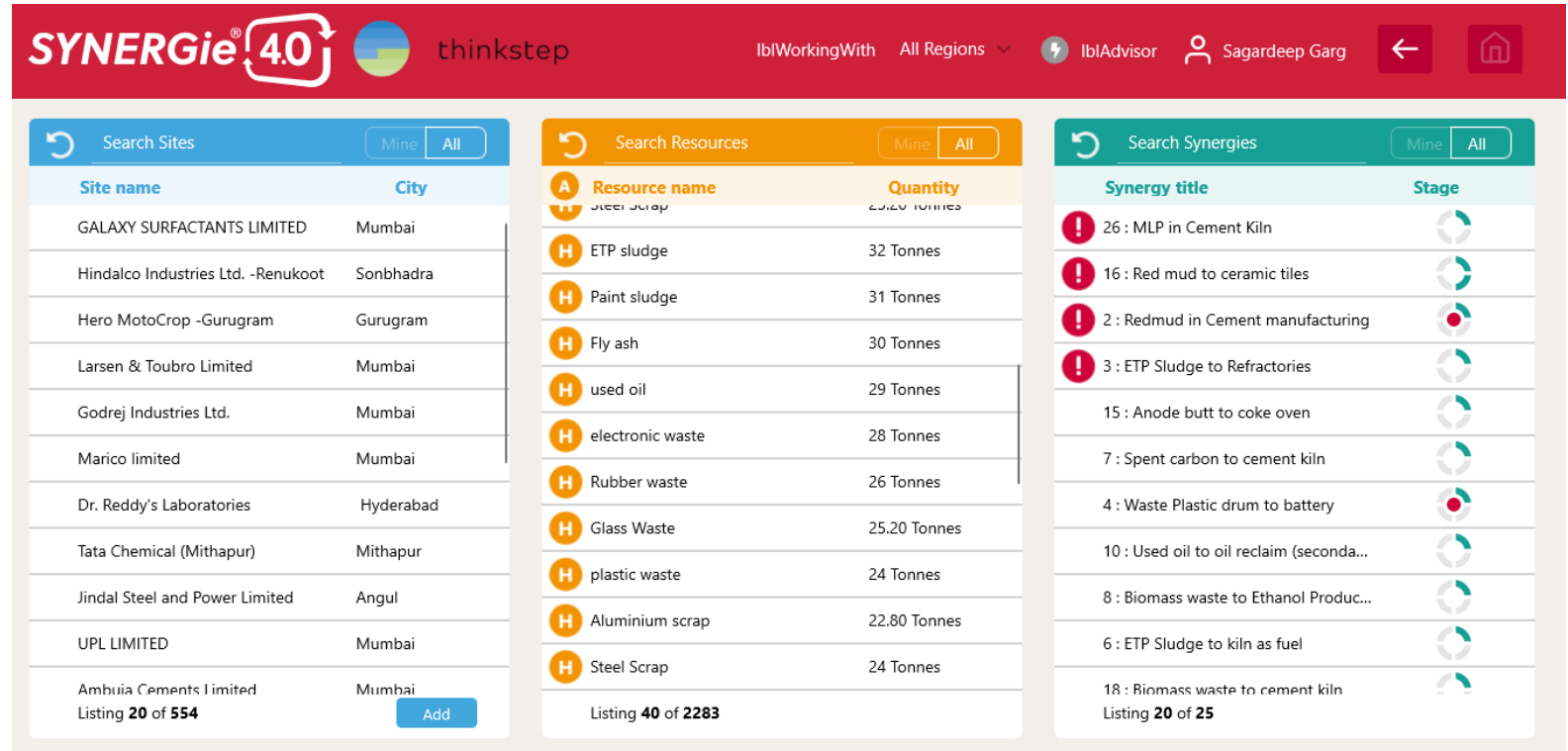
Following the EMF methodology for MCI

The generated report tables show the calculations used to derive the Material Circularity Indicator (MCI) results for each scenario - as specified in the report 'Circularity Indicators: An Approach to Measuring Circularity'



## This unique platform is the **Market Place** and **Innovation Hub** for **Developing Secondary Resources** through **Symbiosis** amongst Donor and Acceptor **Industries** – India's first **Digital Platform**

- 75000+ successful connections of wastes and resources
- Dynamic cloud technology based artificial intelligence features
- Privacy & Security - Data, transactions and communications on the platform are private and secure



**SYNERGie 4.0** thinkstep | IblWorkingWith All Regions | IblAdvisor | Sagardeep Garg

**Search Sites** Mine All

Site name	City
GALAXY SURFACTANTS LIMITED	Mumbai
Hindalco Industries Ltd. -Renukoot	Sonbhadra
Hero MotoCrop -Gurugram	Gurugram
Larsen & Toubro Limited	Mumbai
Godrej Industries Ltd.	Mumbai
Marico limited	Mumbai
Dr. Reddy's Laboratories	Hyderabad
Tata Chemical (Mithapur)	Mithapur
Jindal Steel and Power Limited	Angul
UPL LIMITED	Mumbai
Ambuja Cements Limited	Mumbai

Listing 20 of 554 Add

**Search Resources** Mine All

Resource name	Quantity
Steel Scrap	23.20 Tonnes
ETP sludge	32 Tonnes
Paint sludge	31 Tonnes
Fly ash	30 Tonnes
used oil	29 Tonnes
electronic waste	28 Tonnes
Rubber waste	26 Tonnes
Glass Waste	25.20 Tonnes
plastic waste	24 Tonnes
Aluminium scrap	22.80 Tonnes
Steel Scrap	24 Tonnes

Listing 40 of 2283

**Search Synergies** Mine All

Synergy title	Stage
26 : MLP in Cement Kiln	
16 : Red mud to ceramic tiles	
2 : Redmud in Cement manufacturing	
3 : ETP Sludge to Refractories	
15 : Anode butt to coke oven	
7 : Spent carbon to cement kiln	
4 : Waste Plastic drum to battery	
10 : Used oil to oil reclaim (seconda...	
8 : Biomass waste to Ethanol Produc...	
6 : ETP Sludge to kiln as fuel	
18 : Biomass waste to cement kiln	

Listing 20 of 25





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Questions?



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# Enabling Sustainable Success

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